

S081235



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2891-1**Job Sheet 179130****Part No:** D2891-1**Job Qty:** 2 ea**Part Name:** Support 2.25**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 6/14/18**Job Tracking No:** RA149**Due Date:** 6/21/18**Created By:** Michelle Gagnon-Donovan**Type:** Return**Description:**

Note: DWG REV B IPP C 02.11.26 Added P/O KJ IPP D 08.03.19 Re-format EC verified: DD IPP Rev:E 11.08.04 as per dwg rev.B DD verf:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/21/18	6/21/18	0.00	0.00	Start Up Machining-1		18.06.14
140	QC	2 pcs	6/21/18	6/21/18	0.00	0.00	QC3		18.06.16
170	Packaging	2 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-1	LG050	18-6-16
180	QC21-SA	2 Ea	6/21/18	6/21/18	0.00	0.00	QC21		18.06.18

Part Op
Descriptions: 170 - LOCATION : LG052

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DSK076	D2891-1 Turning Detail	1 Ea (.5 ea)	90-Start up Operation	B140962

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	DSK076	1	5	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	2.250 Support	0.188Inches ± 0.000	0.000 0.188		
2	2.250 Support	0.240Inches ± 0.000	0.000 0.240		
3	2.250 Support	0.115Inches ± 0.000	0.000 0.115		
4	2.250 Support	0.040Inches ± 0.000	0.000 0.040		
5	2.250 Support	0.010Inches ± 0.000	0.000 0.010		
6	2.250 Support	0.240Inches ± 0.000	0.000 0.240		
7	2.250 Support	0.290Inches ± 0.000	0.000 0.290		
8	2.250 Support	0.115Inches ± 0.000	0.000 0.115		
9	2.250 Support	0.454Inches ± 0.000	0.000 0.454		
10	2.250 Support	2.779Inches ± 0.000	0.000 2.779		
11	2.250 Support	0.240Inches ± 0.000	0.000 0.240		
12	2.250 Support	1.002Inches ± 0.000	0.000 1.002		
13	2.250 Support	0.053Inches ± 0.000	0.000 0.053		
14	2.250 Support	0.257Inches ± 0.000	0.000 0.257		
15	2.250 Support	1.663Inches ± 0.000	0.000 1.663		
16	2.250 Support	0.053Inches ± 0.000	0.000 0.053		
17	2.250 Support	0.022Inches ± 0.000	0.000 0.022		

Plex 6/14/18 9:18 AM Dart.Gagnon.Michelle

**Dart Aerospace Ltd.**

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S081235**Support 2.25****PART NO: D2891-1****Serial No/Batch: S081235****Revision:****Operation: Packaging****Change No:****Mfg Date: 06/14/18****Job No: 179130**

Inspection Sheet Complete

RA149

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D2891-1	B140982	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOCK	S035265	RA template Part return with no damage. Return in stock. I.D. with new batch at Rev ____.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 19-May-18 _____